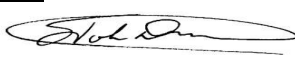






ENGINEERING CHANGE NOTICE

<p style="font-size: 1.2em; font-weight: bold; margin: 0;">Northern Technologies</p> <p style="margin-top: 20px;"><u>CLASS</u></p> <p><input checked="" type="checkbox"/> NEXT BUY</p> <p><input type="checkbox"/> NEXT PRODUCTION</p> <p><input type="checkbox"/> WORK IN PROCESS</p> <p><input type="checkbox"/> FINISHED GOODS</p> <p><input type="checkbox"/> RETURNS FROM FIELD</p> <p><input type="checkbox"/> UNITS IN FIELD</p> <p><input type="checkbox"/> UNITS IN STOCKROOM</p>	<u>ORIGINATOR</u> C.Noble	<u>DATE</u> 14-Nov-24	<u>ECN</u> 0856	
	<u>PRODUCT TO BE CHANGED</u> DE45ZK50Kxxx	<u>EFFECTIVE DATE</u> 14-Nov-24		
	<u>P/N</u> Various			
<u>REASON FOR CHANGE</u> Change Material on thumbscrews & cable clamp Product Enhancement				
<u>DESCRIPTION OF CHANGE</u> Drawing #0002-200-287 Ref B 1. Change material on thumbscrews from brass, nickel plate to steel, zinc plate 2. Change plating on cable clamp from to zinc to nickel plate 3. Change Drawing # 0002-200-287 Rev C				
<u>TYPE OF CHANGE</u> <input checked="" type="checkbox"/> DOCUMENTATION <input checked="" type="checkbox"/> <u>SYSPRO / SYSTEM</u>				
<u>REASON FOR CHANGE</u> <input type="checkbox"/> DRAWING ERROR <input checked="" type="checkbox"/> FACILITATE MFG <input type="checkbox"/> MEET SPECS <input checked="" type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> VENDOR <input type="checkbox"/> _____				
<u>DOCUMENTS REVISED</u> <input checked="" type="checkbox"/> ASSEMBLY DRAWING <input type="checkbox"/> BILL OF MATERIALS <input type="checkbox"/> QA PROCEDURE <input checked="" type="checkbox"/> SCHEMATIC <input checked="" type="checkbox"/> FABRICATION DWG <input type="checkbox"/> TEST PROCEDURES <input type="checkbox"/> _____				
<u>ENCLOSURES</u>				
<u>COSTS</u> TIME: HRS @ _____ = _____ MATERIALS _____ = _____ TOTAL= _____				
<u>ENGINEERING</u> 		<u>MATERIALS</u> 		
<u>PRODUCTION</u> 		<u>PRODUCT MKTG</u>		
<u>QUALITY ASSURANCE</u> 		<u>TEST ENGINEERING</u> 		
<u>VICE PRESIDENT</u>		<u>DESIGN</u>		