## ENGINEERING CHANGE NOTICE

NT 41	ORIGINATOR	<u>DATE</u>		<u>ECN</u>	
Northern	C.Noble	14-Nov-	-24	0855	
Technologies	PRODUCT TO BE CHANGED		EFFECTI	VE DATE	
	DEPPK Series parts with thumbso	crews			
<u>CLASS</u>	P/N Various		14-No	v-24	
NEXT BUY					
☐ NEXT PRODUCTION	REASON FOR CHANGE				
☐ WORK IN PROCESS	MHDEPPK15BLACK/K - logo placement to be moved				
☐ FINISHED GOODS	MHDEPPK50BLACKK - Thumb	MHDEPPK50BLACKK - Thumbscrew change			
☐ RETURNS FROM FIELD	All parts - Logo area made shing strain relief insert and clamp	y, update for co	osmetic differ	ences on	
☐ UNITS IN FIELD	· ·				
☐ UNITS IN STOCKROOM					
	1				
TYPE OF CHANGE					
■ DOCUMENTATION					
SYSPRO / SYSTEM     SYSPRO / SYSTEM					
REASON FOR CHANGE					
☐ DRAWING ERROR	DESCRIPTION OF CHANGE				
▼ FACILITATE MFG	DESCRIPTION OF CHANGE				
☐ MEET SPECS					
☑ PRODUCT IMPROVEMENT	Drawing #0002-200-148 Rev F 1.Logo placement to be moved				
☐ VENDOR	Product improvement to bring part into similarity with rest of series     Change Drawing # 0002-200-148 Rev G				
		v G			
	Drawing #0002-200-203 Rev B  1. Thumbscrew change to 4-40 x 1.85 thumbscrew  2. Product improvement to bring part into similarity with rest of series  3. Change Drawing #0002-200-203 Rev C  Drawing #0002-200-147, 148 Rev F, 0002-200-149 Rev E  0002-200-150 Rev D, 0002-200-203 Rev B  1. Logo area made shiny - Product Improvement  2. Minor cosmetic differences on strain relief insert and clamp				
DOCUMENTS REVISED					
ASSEMBLY DRAWING					
☐ BILL OF MATERIALS					
☐ QA PROCEDURE					
■ SCHEMATIC					
X FABRICATION DWG					
☐ TEST PROCEDURES					
	ENGINEERING	l M	IATERIALS		
	Stol Du	<u> </u>		2 SA	
<u>ENCLOSURES</u>	PRODUCTION	Pi	RODUCT MI		
	TRODUCTION .	_ •	RODUCT MI	<u>XIO</u>	
COSTS	QUALITY ASSURANCE	Т	EST ENCINE	FEDINC	
TIME: HRS @=_ MATERIALS =	VUALITI ASSURANCE		EST ENGINE	<u> </u>	
MATERIALS =	VICE DECIDENT	٩	ECICN		
TOTAL=	<u>VICE PRESIDENT</u>	<u>D</u>	<u>ESIGN</u>		
	1				

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