## ENGINEERING CHANGE NOTICE

NT 41	<u>ORIGINATOR</u>	<u>DATE</u>		<u>ECN</u>
Northern	C.Noble 15-Oct-2		24	0854
Technologies	PRODUCT TO BE CHANGED		EFFECTIV	L VE DATE
	CMA xx TZK DEGREE EXIT METAL COVERS			
<u>CLASS</u>	P/N MHDETZK50K xxx		15-Oct	-24
▼ NEXT BUY	IM WITDETZROOK XXX			
■ NEXT PRODUCTION	REASON FOR CHANGE			
☐ WORK IN PROCESS	Change material on thumbscrew	re.		
☐ FINISHED GOODS	Change Plating of cable clamp	3		
☐ RETURNS FROM FIELD				
☐ UNITS IN FIELD				
☐ UNITS IN STOCKROOM				
TYPE OF CHANGE				
■ DOCUMENTATION				
X SYSPRO/SYSTEM				
REASON FOR CHANGE				
☐ DRAWING ERROR				
X FACILITATE MFG	DESCRIPTION OF CHANGE			
☐ MEET SPECS				
☐ PRODUCT IMPROVEMENT	Drawing # 0002-200-282 Rev B  1. Change material on thumbscrews from brass with nickel to Steel, Zinc plate			
☐ VENDOR	2. Change clamp from steel with zinc plate to steel with nickel plate			
	<ul><li>3. Product Improvement</li><li>4. Change Drawing # 0002-200-282 Re</li></ul>	v C		
DOCUMENTS REVISED				
ASSEMBLY DRAWING				
☐ BILL OF MATERIALS				
QA PROCEDURE				
SCHEMATIC				
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☐ TEST PROCEDURES				
Ш	ENGINEERING	<u>M</u>	ATERIALS	1 - 1
<u>ENCLOSURES</u>	Stol Du			? SA
	PRODUCTION	PI	RODUCT ME	KTG
COCTO				
<u>COSTS</u>	QUALITY ASSURANCE	T	EST ENGINE	ERING
TIME: HRS @=_ MATERIALS =	SCNOD	٩		
TOTAL=	<u>VICE PRESIDENT</u>	DI	ESIGN_	

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