| ENGINEERING (| CHANGE NOTICE |
|----------------------|---------------|
|----------------------|---------------|

| | ODICINATOD | DATE | | ECN | |
|---|---|-------------------------|----------------|--------------------|--|
| Northern | ORIGINATOR C.Noble | <u>DATE</u> 15-Oct-2 | 24 | <u>ECN</u> 0852 | |
| Technologies | PRODUCT TO BE CHANGED | | <u>EFFECTI</u> | VE DATE | |
| CLASS | CMA xx TZK DEGREE EXIT MET | AL COVERS | | | |
| NEXT BUY | <u>P/N</u> Various 15-C | | | :-24 | |
| ■ NEXT PRODUCTION | REASON FOR CHANGE | | | | |
| WORK IN PROCESS | | | | | |
| FINISHED GOODS | Change material on spring support | | | | |
| RETURNS FROM FIELD | | | | | |
| UNITS IN FIELD | | | | | |
| UNITS IN STOCKROOM | | | | | |
| | | | | | |
| TYPE OF CHANGE | | | | | |
| DOCUMENTATION SYSPRO / SYSTEM | | | | | |
| X SYSPRO/SYSTEM | _ | | | | |
| REASON FOR CHANGE | | | | | |
| DRAWING ERROR | | | | | |
| ☑ FACILITATE MFG | DESCRIPTION OF CHANGE | | | | |
| ☐ MEET SPECS | | | | | |
| PRODUCT IMPROVEMENT | Drawing # 0002-200-182,183,184,185 Rev C; 0002-200-199,201,202 Rev E; 0002-200-200 Rev F | | | | |
| VENDOR | Change material on spring support from Stainless Steel to Steel, Nickel Plate Minor cosmetic changes to facilitate manufacturing | | | | |
| □ | 3. Change Drawing #s 0002-200-182,18 0002-200-200 Rev G | 3,184,185 Rev I | D; 0002-200-19 | 99,201,202 Rev F; | |
| | - | | | | |
| DOCUMENTS REVISED | | | | | |
| ASSEMBLY DRAWING | | | | | |
| BILL OF MATERIALS | | | | | |
| QA PROCEDURE | | | | | |
| SCHEMATIC | | | | | |
| X FABRICATION DWG | | | | | |
| TEST PROCEDURES | | | | | |
| □ | ENGINEERING | M | ATERIALS | | |
| <u>ENCLOSURES</u> | Stok Du | \sum | X | A | |
| | PRODUCTION | PH | RODUCT ME | <u>KTG</u> | |
| COSTS | - Horas | | | | |
| $\underline{\text{COSTS}}$ TIME: HRS $$ = | QUALITY ASSURANCE | | EST ENGINE | <u>jeking</u> | |
| TIME: HRS @= MATERIALS = | VICE RESIDENT | l | | | |
| TOTAL= | VICE PRESIDENT | | ESIGN | | |