






ENGINEERING CHANGE NOTICE

<p style="font-size: 1.2em; font-weight: bold; margin: 0;">Northern Technologies</p> <p style="margin-top: 20px;"><u>CLASS</u></p> <p><input checked="" type="checkbox"/> NEXT BUY</p> <p><input type="checkbox"/> NEXT PRODUCTION</p> <p><input type="checkbox"/> WORK IN PROCESS</p> <p><input type="checkbox"/> FINISHED GOODS</p> <p><input type="checkbox"/> RETURNS FROM FIELD</p> <p><input type="checkbox"/> UNITS IN FIELD</p> <p><input type="checkbox"/> UNITS IN STOCKROOM</p>	<u>ORIGINATOR</u>	<u>DATE</u>	<u>ECN</u>
	J. DiPietro	30-OCT-09	0679
	<u>PRODUCT TO BE CHANGED</u>		<u>EFFECTIVE DATE</u>
	MHDETZK Series Drawings 9 though 37 position		30-OCT-09
	<u>P/N</u>		
	<u>REASON FOR CHANGE</u>		
	<p>Correct dimensional errors</p> <p>Material change as brass thumbscrews breaking at threaded portion when torque applied.</p>		
<u>TYPE OF CHANGE</u>			
<input checked="" type="checkbox"/> DOCUMENTATION ONLY			
<input type="checkbox"/> _____			
<u>REASON FOR CHANGE</u>			
<input checked="" type="checkbox"/> DRAWING ERROR			
<input type="checkbox"/> FACILITATE MFG			
<input type="checkbox"/> MEET SPECS			
<input type="checkbox"/> PRODUCT IMPROVEMENT			
<input type="checkbox"/> VENDOR			
<input type="checkbox"/> _____			
<u>DOCUMENTS REVISED</u>	<u>DESCRIPTION OF CHANGE</u>		
<input type="checkbox"/> ASSEMBLY DRAWING	<p>Drawing # 0002-200-199</p> <ol style="list-style-type: none"> 1. Change position of 1.570 [39.88] to overall length. 2. Change material on thumbscrew from brass to steel 3. Rev A. 		
<input type="checkbox"/> BILL OF MATERIALS	<p>Drawing # 0002-200-200</p> <ol style="list-style-type: none"> 1. Change position of 1.634 [41.50] to overall length. 2. Change material on thumbscrew from brass to steel 3. Rev A. 		
<input type="checkbox"/> QA PROCEDURE	<p>Drawing # 0002-200-201</p> <ol style="list-style-type: none"> 1. Change dimension of overall length from 1.914 [48.60] to 1.913 [48.6] 2. Change material on thumbscrew from brass to steel 3. Rev A. 		
<input type="checkbox"/> SCHEMATIC	<p>Drawing # 0002-200-202</p> <ol style="list-style-type: none"> 1. Change position of 2.110 [53.6] to overall length. 2. Change material on thumbscrew from brass to steel 3. Rev A. 		
<input checked="" type="checkbox"/> FABRICATION DWG			
<input type="checkbox"/> TEST PROCEDURES			
<input type="checkbox"/> _____			
<u>ENCLOSURES</u>	<u>ENGINEERING</u>	<u>MATERIALS</u>	
			
	<u>PRODUCTION</u>	<u>PRODUCT MKTG</u>	
			
<u>COSTS</u>	<u>QUALITY ASSURANCE</u>	<u>TEST ENGINEERING</u>	
TIME: HRS @ _____ = _____			
MATERIALS _____ = _____	<u>VICE PRESIDENT</u>	<u>DESIGN</u>	
TOTAL = _____			